## Bellows suction cup S.B20HN50.G18MMM5F. 01



- The lifting movement can be used to separate small and thin objects.
- Only lightweight objects should be handled when the lifting force is parallel to the surface of the object, in order to achieve good precision and safe lifting movement.
- Suitable for level adjustment. Several short bellows in one lifting device can handle objects with height differences and varying shapes, for example embossed or corrugated plates.
- With mesh filter.


## Lifting force

| Description | Vertical |  |  | Parallel |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $6-\mathrm{inHg}$ | 18 -inHg | $27-\mathrm{inHg}$ | $6-\mathrm{inHg}$ | 18 -inHg | $27-\mathrm{inHg}$ |
| Lifting forces | 1.3 lbf | 2.2 lbf | 3.1 lbf | 0.7 lbf | 1.2 lbf | 1.8 lbf |

Technical data

| Description | Unit | Value |
| :--- | :--- | :--- |
| Internal volume | in $^{3}$ | 0.16 |
| Weight | oz | 0.16 |
| Min. curve radius -60 kPa | in | 0.39 |
| Max. vertical movement | in | 0.39 |
| Application | - | Dry sheet metal, Glass handling, High/low <br> temp cup (plastic), Plastic injection molded <br> parts, |
| Material | - | Hydrogenated Nitrile (HNBR) |
| Colour | - | Blue |
| Suction cup model | - | B |
| Suction cup shape | - | Bellows |
| Hardness ${ }^{\circ}$ Shore A | - | hardness_50 |
| Temperature range ( ${ }^{\circ} \mathrm{C}$ ) | ${ }^{\circ} \mathrm{F}$ | $-22-284$ |
| Actuated outer diameter, Max | in | 1.02 |

## Fitting specification

| Description | Value |
| :--- | :--- |
| Fitting size | $1 / 8^{\prime \prime}$ |
| Fitting style | Male with Metric M5 Female |
| Fitting type | G-Thread |
| Fitting material | SS, Al |
| Fitting option | Filter mesh |

## Material resistance , Hydrogenated Nitrile, HNBR

| Description | Value |
| :--- | :--- |
| Alcohol | Good |
| Concentrated Acids | Fair |
| Ethanol | N/A |


| Hydrolysis | Good |
| :--- | :--- |
| Methanol | $\mathrm{N} / \mathrm{A}$ |
| Oil | Excellent |
| Oxidation | Excellent |
| Petrol | Excellent |
| Wear Resistance | Excellent |
| Weather \& Ozone | Excellent |

## Values specified in data sheet are tested at:

- Room temperature $\left(20^{\circ} \mathrm{C}\left[68^{\circ} \mathrm{F}\right] \pm 3^{\circ} \mathrm{C}\left[5.5^{\circ} \mathrm{F}\right]\right)$.
- $\quad$ Standard atmosphere ( 101.3 [29.9 inHg] $\pm 1.0 \mathrm{kPa}[0.3 \mathrm{inHg}]$ )
- Relative humidity 20-70\%.
- Compressed air quality, DIN ISO 8573-1 class 4.


Internal volume


Max. vertical movement


Diameter lip


Min. curve radius -60 kPa

Dimensional drawing


| Product <br> code | Description | Unit | Value |
| :--- | :--- | :--- | :--- |
| A | Building height | mm [inch] | $20.5\left[0.81^{\prime \prime}\right]$ |
| B | Diameter lip | mm [inch] | $22.0\left[0.87^{\prime \prime}\right]$ |
| C | Diameter (bellow) | $\mathrm{mm}[$ inch $]$ | $24.0\left[0.94^{\prime \prime}\right]$ |
| D | Thread | - | $\mathrm{G} 1 / 8^{\prime \prime}$ |
| E | Thread height | $\mathrm{mm}[$ inch $]$ | $6.0\left[0.24^{\prime \prime}\right]$ |
| F | Thread, 2nd |  | $\mathrm{M} 5\left[\mathrm{M} 5^{\prime \prime}\right]$ |
| G | Diameter (upper <br> part cup) | $\mathrm{mm}[$ inch $]$ | $14.5\left[0.57^{\prime \prime}\right]$ |
| H | Keygrip | mm | $\mathrm{N} / \mathrm{A}$ |

## Ordering information

| Description | Product code |
| :--- | :--- |
| Bellows suction cup, $\varnothing 20 \mathrm{~mm}$, Hydrogenated Nitrile, HNBR, $50^{\circ}$ Shore A, G- <br> Thread, $1 / 8^{\prime \prime}$, Male with Metric M5 Female, Filter mesh | S.B20HN50.G18MMM5F.01 |

Ordering information, spare parts

| Description | Art. No. |
| :--- | :--- |
| Fitting G1/8" male/M5 female, with mesh filter | 0101152 |
| Suction cup B20 HNBR | 0128712 |

Ordering information, accessories

| Description | Art. No. |
| :--- | :--- |
| Fitting M5 female | 3250003 |
| Fitting M5 female, with dual flow control valve | 3251001 |
| Fitting G1/8" male, with mesh filter | 3250085 |
| Fitting G1/8" male, check valve | 3251002 |
| Fitting G1/8" male/M5 female, with dual flow control valve | 3251004 |
| Fitting G1/8" male/M5 female, with cone valve | 3150196 |
| Fitting G1/8" male/M5 female, PA | 0100260 |
| Fitting 5xM5 female | 3251005 |
| Fitting 5xM5 female, with dual flow control valve | 3251003 |
| Fitting 1/8" NPT male, with dual flow control valve | 3250088 |
| Sucting 1/8" NPT male, with mesh filter | 3250004 |
| Sucting G1/8" male/M5 female | 0101101 |
| Suction cup B20 Chloroprene B20 silicone | 0200405 |

