## piGRIP ${ }^{\circledR}$ G.FX28T30.B1.S1.G18M. 00



- Configurable suction cup with recyclable parts. The different hardness makes the suction cup stable and at the same time soft and flexible.
- Durable and long lasting material with higher lifting capacity compared to similar conventional cups.
- Suitable for surface leaking
(textured/wrinkled) and porous materials such as corrugated cardboard. The 30 shore lip has extra good sealing capability.
- Suitable for level adjustment and to separate thin objects.


## Lifting force

| Description | Vertical |  | Parallel |  |
| :--- | :---: | :---: | :---: | :---: |
|  | $40-\mathrm{kPa}$ | $60-\mathrm{kPa}$ | $40-\mathrm{kPa}$ | $60-\mathrm{kPa}$ |
| Lifting forces | 13.5 N | 6.9 N | 6.7 N | 9.5 N |

Technical data

| Description | Unit | Value |
| :--- | :--- | :--- |
| Max. vertical movement | mm | 5.8 |
| Internal volume | $\mathrm{cm}^{3}$ | 3.0 |
| Weight | g | 8.2 |
| Min. Curve radius -60 kPa | mm | 15 |

## Material specification

| Description | Material | Colour | Hardness ${ }^{\circ}$ Shore A | Temperature range ( ${ }^{\circ} \mathbf{C}$ ) |
| :--- | :--- | :--- | :--- | :--- |
| Lip | TPE | Yellow | 30 | $-40-60 / 100^{*}$ |
| Bellow | TPE | Lime | 87 | $-20-60 / 100^{*}$ |
| Support | TPE | Lime | 87 | $-20-60 / 100^{*}$ |
| Fitting | AI, NBR | - | - | $-20-90$ |

*Max. Temperature short term contact, <10 seconds and $50 \%$ intermittence, ambient temperature $15-30^{\circ} \mathrm{C}$, mechanical properties will start to degrade.

## Material resistance

| Description | FDA Approved | PWIS Free | Wear <br> Resistance | Oil |  <br> Ozone |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Lip | Yes | No | Fair | Poor | Excellent |
| Bellow | No | Yes | Excellent | Excellent | Excellent |
| Support | No | Excellent | Excellent | Excellent |  |


| Description | Hydrolysis | Petrol | Concentrated <br> Acids | Alcohol | Oxidation |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Lip | Poor | Poor | Poor | Excellent | Good |
| Bellow | Fair | Poor | Poor | Good | Good |
| Support | Fair | Poor | Poor | Good | Good |

Values specified in data sheet are tested at:

- Room temperature $\left(20^{\circ} \mathrm{C}\left[68^{\circ} \mathrm{F}\right] \pm 3^{\circ} \mathrm{C}\left[5.5^{\circ} \mathrm{F}\right]\right)$.
- $\quad$ Standard atmosphere ( 101.3 [29.9 inHg] $\pm 1.0 \mathrm{kPa}[0.3 \mathrm{inHg}]$ ).
- Relative humidity 20-70\%.
- Compressed air quality, DIN ISO 8573-1 class 4.


## Dimensional drawing



| Description | Unit | Value |
| :--- | :--- | :--- |
| Building height | mm | 24.2 |
| Building height (no fitting) | mm | 19.2 |
| Diameter (lip) | mm | 28 |
| Wrench key (fitting) | mm | SW 17 |

## Ordering information

| Description | Product code |
| :--- | :--- |
| piGRIP $\oplus, ~$ <br> S1, 28 mm Flexible lip, TPE 30 Shore A, Yellow, Bellows 1 fold, Support <br> STread, $1 / 8 "$ ", Male, No Option, None | G.FX28T30.B1.S1.G18M.00 |

Ordering information, spare parts

| Description | Art. No. |
| :--- | :--- |
| $\varnothing 28$ mm Flexible lip,TPE $30^{\circ}$ Shore A | 0121991 |

